G66 PRO SERIES

Maximum Flow Rate: 236 l/min (62.5 USgpm) 2142 BPD

Maximum Pressure: 69 bar (1000 psi) for Metallic Pump Heads

17 bar (250 psi) for Non-metallic Pump Heads

WANNER HYDRA-CELL PRO

SEAL-LESS PUMP TECHNOLOGIES





A higher standard of pump performance and energy efficiency.

- Integrates Wanner Hydra-Cell® Pro seal-less pump technologies for the highest levels of volumetric and energy efficiencies, up to 90% across the full rpm range.
- Reliably handles a wide range of viscosities and shear sensitivities, corrosive liquids, abrasives, slurries and suspended solids.
- No mechanical dynamic seals, packing, or cups to leak, wear or replace – reduces maintenance, costs and downtime.
- Can run dry indefinitely without damage to the pump.

- Seal-less design API 674 pumps that also exceed API 675 standards for accuracy, linearity and repeatability.
- Pumped media is 100% contained prevents degradation, contamination and environmental risks.
- Patented ADPC (Advanced Diaphragm Position Control) and hydraulic oil management system protect diaphragms under closed or restricted inlet conditions.
- Reduced ownership costs acquisition, operation, service, maintenance, and energy use.



G66 Pro Series | Performance

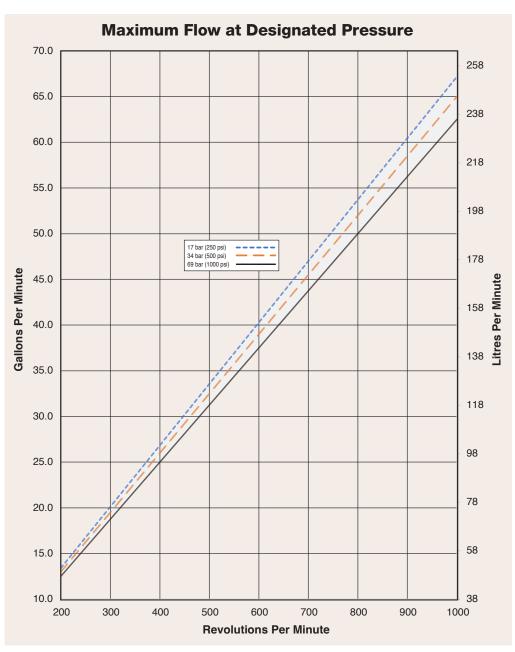
Capacities

| | 1 | Max. Flow Capacities | Max. Inle | t Pressure | Max. Discharge Pressure | | | |
|-------|------------|----------------------|----------------|--------------------|-------------------------|--------------------|--|--|
| | Max. Input | @69 bar (1000 psi) | Metallic Heads | Non-Metallic Heads | Metallic Heads | Non-Metallic Heads | | |
| Model | rpm USgpm | I/min BPD | bar psi | bar psi | bar psi | bar psi | | |
| G66-X | 1000 62.5 | 236.6 2142 | 17 250 | 3.4 50 | 69 1000 | 17 250 | | |

Performance and specification ratings apply to G66 configurations unless specifically noted otherwise.

Available to Meet API 674

Please contact Wanner International for further information.



 True positive displacement pumping action achieves overall efficiency of >90%, targeting improvements at lower speeds and higher pressures.

Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.

G66 Pro Series | Specifications

| Flow Capacities @ 17 b | bar (250 | psi) | | |
|--------------------------------|----------|-----------|--------|--------|
| Model | rpm | I/min | USgpm | BPD |
| G66-X (Non-metallic) | 1000 | 253.2 | 66.9 | 2293 |
| Flow Capacities @ 34 b | bar (500 | psi) | | |
| Model | rpm | l/min | USgpm | BPD |
| G66-X (Metallic) | 1000 | 246.1 | 65.0 | 2228 |
| Flow Capacities @ 69 b | bar (100 | 0 psi) | | |
| Model | rpm | l/min | USgpm | BPD |
| G66-X (Metallic) | 1000 | 236.6 | 62.5 | 2142 |
| Delivery @ 17 bar (250 | psi) | | | |
| Model | | litres/re | ev g | al/rev |
| G66-X (Non-metallic) | | 0.253 | 0.0669 | |
| Delivery @ 34 bar (500 | psi) | | | |
| Model | | litres/re | ev g | al/rev |
| G66-X (Metallic) | | 0.246 | | 0.0650 |
| Delivery @ 69 bar (1000 |) psi) | | | |
| Model | | litres/re | ev g | al/rev |
| | 0.237 | | 0.0625 | |

| Maximum | Discharge | Pressure |
|-------------|-------------|-------------|
| Maxilliulli | Discilal 40 | i i Gooui G |

Metallic Heads 69 bar (1000 psi) Non-metallic Heads: 17 bar (250 psi)

Maximum Inlet Pressure

Metallic Heads: 17 bar (250 psi) Non-metallic Heads: 3.4 bar (50 psi)

Maximum Operating Temperature

Metallic Heads: 93.3°C (200°F)

> Consult factory for correct component selection for temperatures from 71°C (160°F)

to 93.3°C (200°F).

Non-metallic Heads: 49°C (120°F)

Consult factory for temperatures above

49°C (120°F).

Maximum Solids Size 800 microns

Calculating Required Power

$$\frac{100 \times \text{rpm}}{63,000} + \frac{\text{gpm x psi}}{1,460} = \text{electric motor hp}$$

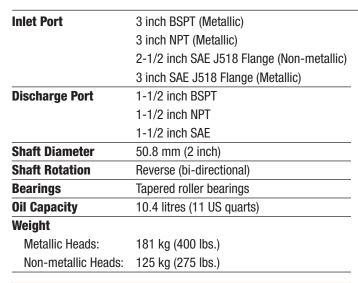
$$\frac{100 \times \text{rpm}}{84,428} + \frac{\text{l/min x bar}}{511} = \text{electric motor kW}$$

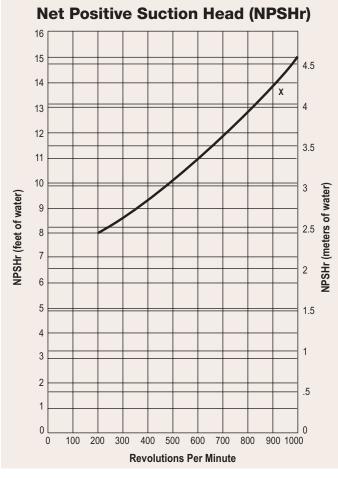
Attention!

When using a variable frequency drive (VFD) controller, calculate the hp or kW at minimum and maximum pump speed to ensure the correct hp or kW motor is selected. Note that motor manufacturers typically de-rate the service factor to 1.0 when operating with a VFD.

Calculating Pulley Size

$$\frac{\text{motor pulley OD}}{\text{pump rpm}} = \frac{\text{pump pulley OD}}{\text{motor rpm}}$$





Suction Lift

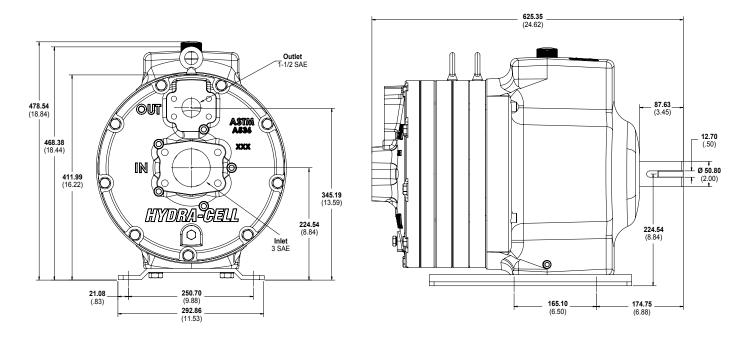
Each Hydra-Cell pump has different lift capability depending on model size, cam angle, speed, and fluid characteristics. To ensure that your specific lift characteristics are met, refer to the inlet calculations regarding friction, and acceleration head losses in your Hydra-Cell Product Manual. Compare those calculations to the NPSHr curves above.

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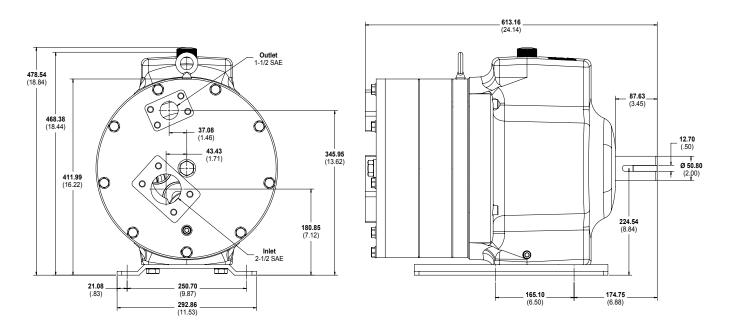
G66 Pro Series | Representative Drawings

G66 Models with SAE Flange Inlet/Outlet Ports mm (Inches)



Metallic pump head models shown.

G66 Models with SAE Flange Inlet/Outlet Ports mm (Inches)



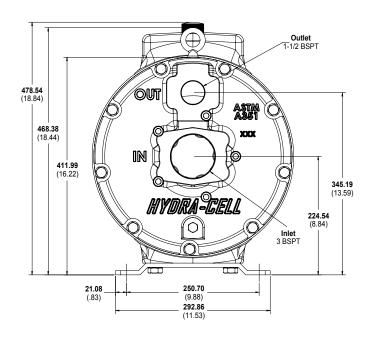
Non-metallic pump head models shown.

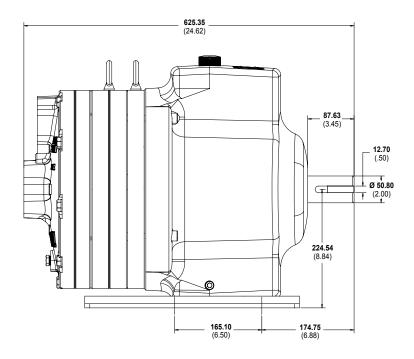
Note: Dimensions are for reference only. Contact factory for certified drawings.



G66 Pro Series | Representative Drawings

G66 Models with BSPT Inlet/Outlet Ports mm (Inches)





Metallic pump head models shown.

Note: Dimensions are for reference only. Contact factory for certified drawings.



G66 Pro Series | Options

Contact Wanner International for:

- Motors, bases, couplings and other pump accessories
- Hydra-Oil selection and specification information
- Design considerations, installation guidelines, and other technical assistance in pump selection
- Flange adapter for ANSI and DIN flange

- Process liquid end built with NACE and 3.1 traceable material certification
- Flange adapter for ANSI and DIN flanges



G66 with Brass pump head and threaded ports.



G66 with Brass pump head and SAE flanged ports



G66 with Stainless Steel pump head.



G66 with Polypropylene pump head.



G66 Pro Series | How to Order

Ordering Information

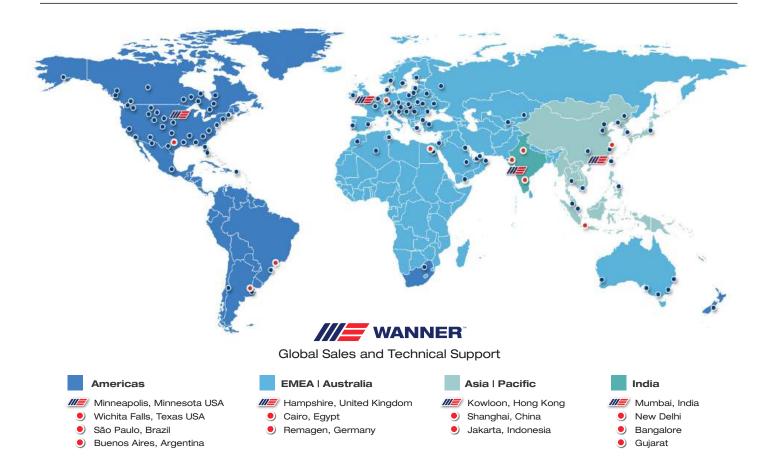
A complete G66 Series Model Number contains 12 digits including 8 customer-specified design and materials options, for example: G66XKSGHFHMH.

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|---|---|---|---|---|---|---|---|---|----|----|----|
| | 6 | 6 | X | | | | | | | | |

| Digit | Order Code | Description |
|-------|---------------|---|
| 1-3 | | Pump Configuration |
| | G66 | Shaft-driven (BSPT Ports) |
| | D66 | Shaft-driven (SAE Flanged Ports) |
| 4 | | Hydraulic End Cam |
| | X | Max. 236.6 I/min (62.5 USgpm) 2142 BPD @ 1000 rpm |
| 5 | | Pump Head Version |
| | P | Hydra-Cell Pro |
| | E | Hydra-Cell Pro SAE Flanges |
| 6 | | Pump Head Material |
| | В | Brass |
| | C | Ductile Iron (Nickel-plated) |
| | G | Duplex Alloy 2205 Stainless Steel (with Hastelloy C followers & follower screws) |
| | N | Polypropylene (with Hastelloy C followers and follower screws) - SAE only |
| | S | 316L Stainless Steel |
| 7 | | Diaphragm & O-ring Material |
| | E | EPDM (used with metallic heads only) |
| | R | EPDM (used with non-metallic heads only) |
| | G | FKM (used with metallic heads only) |
| | Н | FKM (used with non-metallic heads only) |
| | T | Buna-N (used with metallic heads only) |
| | U | Buna-N (used with non-metallic heads only) |
| 8 | | Valve Seat Material |
| | Н | 17-4 Stainless Steel |
| | C | Ceramic |
| | N | Nitronic 50 |
| | Т | Hastelloy C |
| 9 | | Valve Material |
| | F | 17-4 Stainless Steel |
| | C | Ceramic |
| | N | Nitronic 50 |
| | T | Hastelloy C |

| Order Code | Description |
|---------------|---|
| | Valve Springs |
| E | Elgiloy |
| T | Hastelloy C |
| | Valve Spring Retainers |
| C | Celcon |
| M | PVDF |
| | Hydra-Oil |
| C | EPDM-compatible oil |
| Н | 15W50 high-temp severe-duty synthetic oil |
| | Code E T C M |

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